

<u>Agenda</u>

9:00 AM Welcome and Introductions

- 9:30 AM Sabrina Blue Parker, Founder and CEO, Helping Hands of Tennessee
- 10:30 AM Jennifer Sanderfer, Director of Simulation and Interprofessional Education and Assistant Professor, Union University College of Nursing
- 11:30 AM Amy Bechtol, Faith-Based Community Coordinator, TN Department of Mental Health and Substance Abuse Services
- 12:20 PM **Networking Lunch**
- 1:00 PM Kimberly Butler, Director of Organizational and Workforce Development, West Tennessee Healthcare
- 2:00 PM **Town Hall** Jacy Warrell, CEO, Rural Health Association of Tennessee